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Precision Armament
Wellsville, NY 14895
PH: 1-800-724-3802
FX: 1-585-593-5637

MADE IN THE USA



Precision Armament Tactical Bolt Knobs TBK-6 & TBK-10 Installation Guide

IMPORTANT: READ INSTRUCTIONS COMPLETELY BEFORE INSTALLATION.

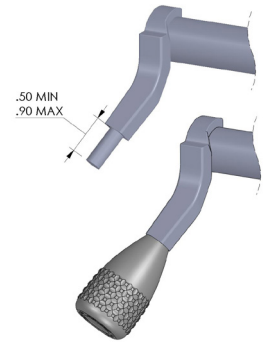
WARNING: MAKE SURE FIREARM IS UNLOADED BEFORE INSTALLATION. VISUALLY INSPECT CHAMBER, MAGAZINE, AND FIRING MECHANISM TO BE CERTAIN NO AMMUNITION IS IN THE FIREARM.

MACHINING SPECIFICATIONS:

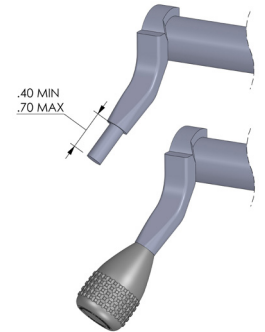
Model	Boss Diameter	Boss Length	Thread
TBK-6	0.312"	0.5"-0.9"	5/16-24
TBK-10	0.250" or 0.312"	0.4"-0.7"	1/4-28 or 5/16-24

INSTALLATION:

1. Remove bolt assembly from firearm.
2. Disassemble and remove firing pin assembly from the bolt body.
3. Machine or grind existing bolt handle to a cylindrical boss. Refer to dimensions outlined in machining specifications table.
4. Referring to spec's table, run proper die along entire length of boss to form threads. Test knob on bolt to make sure the desired fit is achieved. Optional: grind or machine bolt handle for desired blend into bolt knob.
5. Clean and degrease newly formed threads on bolt body and on inside of tactical bolt knob.
6. For permanent installation: apply an epoxy, Loctite, or other suitable thread locking compound to threads on bolt body and install bolt knob.
7. Once thread locking compound has fully cured, replace firing pin assembly into bolt body and re-assemble firearm.



TBK-6 Bolt Knob



TBK-10/11 Bolt Knob
-shown w/ bolt handle blended

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